## ABSTRACT

An ink cartridge includes an ink containing part and first through third housings. The ink containing part

5 includes a holding member with an ink supply opening part and a sealed ink filling opening part. The first housing includes a holding part holding the holding member of the ink containing part. The second housing has an outline analogous to that of the first housing. The third housing is fitted to

10 the side of the assembly of the first and second housings from which side ink is supplied. The first, second, and third housings are assemblable and disassemblable.

## (19) World Intellectual Property Organization International Bureau



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#### (43) International Publication Date 24 June 2004 (24.06.2004)

#### PCT

## (10) International Publication Number WO 2004/052652 A1

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(84) Designated States (regional): European patent (AT, BE,

BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU,

(51) International Patent Classification?:

B41J 2/175.

(21) International Application Number:

PCT/JP2003/015440

(22) International Filing Date: 2 December 2003 (02.12.2003)

(25) Filing Language:

English

(26) Publication Language:

English

JP

(81) Designated States (national): CN, KR, SG, US.

IE, IT, LU, MC, NL, PT, SE, SI, SK, TR).

(30) Priority Data:

2002-354958 2003-387507 6 December 2002 (06.12.2002)

18 November 2003 (18.11.2003)

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Published:

with international search report

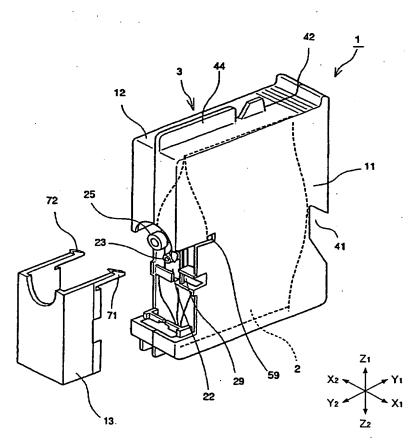
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For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: INK CARTRIDGE, HOUSING THEREFOR, INK BAG, INK-JET RECORDING APPARATUS, INK CONTAINER, AND IMAGE-FORMING APPARATUS



ABSTRACT An ink (57) Abstract: cartridge includes an ink containing part and first through third housings. The ink containing part includes a holding member with an ink supply opening part and a sealed ink filling opening part. The first housing includes a holding part holding the holding member of the ink containing part. The second housing has an outline analogous to that of the first housing. The third housing is fitted to the side of the assembly of the first and second housings from which side ink is supplied. The first, second, and third housings are assemblable and disassemblable.